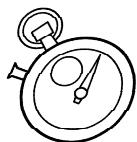


Nom : \_\_\_\_\_

Date : \_\_\_\_\_



## Top chrono : 20 calculs en 1 minute !

(928)

Tables d'addition de 50 à 90

$66 + 25 = \underline{\quad}$     $40 + 71 = \underline{\quad}$     $70 + 31 = \underline{\quad}$     $36 + 59 = \underline{\quad}$     $89 + 50 = \underline{\quad}$

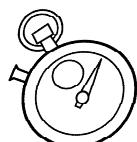
$67 + 38 = \underline{\quad}$     $34 + 51 = \underline{\quad}$     $56 + 26 = \underline{\quad}$     $27 + 58 = \underline{\quad}$     $73 + 25 = \underline{\quad}$

$60 + 45 = \underline{\quad}$     $47 + 78 = \underline{\quad}$     $65 + 50 = \underline{\quad}$     $41 + 60 = \underline{\quad}$     $57 + 24 = \underline{\quad}$

$75 + 20 = \underline{\quad}$     $36 + 73 = \underline{\quad}$     $67 + 24 = \underline{\quad}$     $21 + 55 = \underline{\quad}$     $77 + 50 = \underline{\quad}$

Nom : \_\_\_\_\_

Date : \_\_\_\_\_



## Top chrono : 20 calculs en 1 minute !

(763)

Tables d'addition de 50 à 90

$68 + 25 = \underline{\quad}$     $25 + 53 = \underline{\quad}$     $75 + 35 = \underline{\quad}$     $47 + 76 = \underline{\quad}$     $67 + 20 = \underline{\quad}$

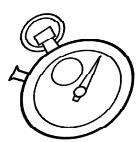
$71 + 35 = \underline{\quad}$     $20 + 54 = \underline{\quad}$     $62 + 43 = \underline{\quad}$     $20 + 58 = \underline{\quad}$     $90 + 48 = \underline{\quad}$

$56 + 33 = \underline{\quad}$     $29 + 83 = \underline{\quad}$     $79 + 31 = \underline{\quad}$     $31 + 86 = \underline{\quad}$     $83 + 30 = \underline{\quad}$

$62 + 45 = \underline{\quad}$     $38 + 63 = \underline{\quad}$     $85 + 24 = \underline{\quad}$     $27 + 77 = \underline{\quad}$     $88 + 49 = \underline{\quad}$

Nom : \_\_\_\_\_

Date : \_\_\_\_\_



## Top chrono : 20 calculs en 1 minute !

(490)

Tables d'addition de 50 à 90

$63 + 46 = \underline{\quad}$     $21 + 62 = \underline{\quad}$     $58 + 34 = \underline{\quad}$     $29 + 84 = \underline{\quad}$     $67 + 30 = \underline{\quad}$

$74 + 49 = \underline{\quad}$     $50 + 51 = \underline{\quad}$     $90 + 29 = \underline{\quad}$     $37 + 72 = \underline{\quad}$     $52 + 29 = \underline{\quad}$

$55 + 40 = \underline{\quad}$     $47 + 63 = \underline{\quad}$     $71 + 32 = \underline{\quad}$     $28 + 50 = \underline{\quad}$     $67 + 40 = \underline{\quad}$

$77 + 29 = \underline{\quad}$     $49 + 75 = \underline{\quad}$     $55 + 45 = \underline{\quad}$     $26 + 65 = \underline{\quad}$     $72 + 38 = \underline{\quad}$

### **Correction de la série (928)**

66 + 25 = <b>91</b>	40 + 71 = <b>111</b>	70 + 31 = <b>101</b>	36 + 59 = <b>95</b>	89 + 50 = <b>139</b>
67 + 38 = <b>105</b>	34 + 51 = <b>85</b>	56 + 26 = <b>82</b>	27 + 58 = <b>85</b>	73 + 25 = <b>98</b>
60 + 45 = <b>105</b>	47 + 78 = <b>125</b>	65 + 50 = <b>115</b>	41 + 60 = <b>101</b>	57 + 24 = <b>81</b>
75 + 20 = <b>95</b>	36 + 73 = <b>109</b>	67 + 24 = <b>91</b>	21 + 55 = <b>76</b>	77 + 50 = <b>127</b>

### **Correction de la série (763)**

68 + 25 = <b>93</b>	25 + 53 = <b>78</b>	75 + 35 = <b>110</b>	47 + 76 = <b>123</b>	67 + 20 = <b>87</b>
71 + 35 = <b>106</b>	20 + 54 = <b>74</b>	62 + 43 = <b>105</b>	20 + 58 = <b>78</b>	90 + 48 = <b>138</b>
56 + 33 = <b>89</b>	29 + 83 = <b>112</b>	79 + 31 = <b>110</b>	31 + 86 = <b>117</b>	83 + 30 = <b>113</b>
62 + 45 = <b>107</b>	38 + 63 = <b>101</b>	85 + 24 = <b>109</b>	27 + 77 = <b>104</b>	88 + 49 = <b>137</b>

### **Correction de la série (490)**

63 + 46 = <b>109</b>	21 + 62 = <b>83</b>	58 + 34 = <b>92</b>	29 + 84 = <b>113</b>	67 + 30 = <b>97</b>
74 + 49 = <b>123</b>	50 + 51 = <b>101</b>	90 + 29 = <b>119</b>	37 + 72 = <b>109</b>	52 + 29 = <b>81</b>
55 + 40 = <b>95</b>	47 + 63 = <b>110</b>	71 + 32 = <b>103</b>	28 + 50 = <b>78</b>	67 + 40 = <b>107</b>
77 + 29 = <b>106</b>	49 + 75 = <b>124</b>	55 + 45 = <b>100</b>	26 + 65 = <b>91</b>	72 + 38 = <b>110</b>